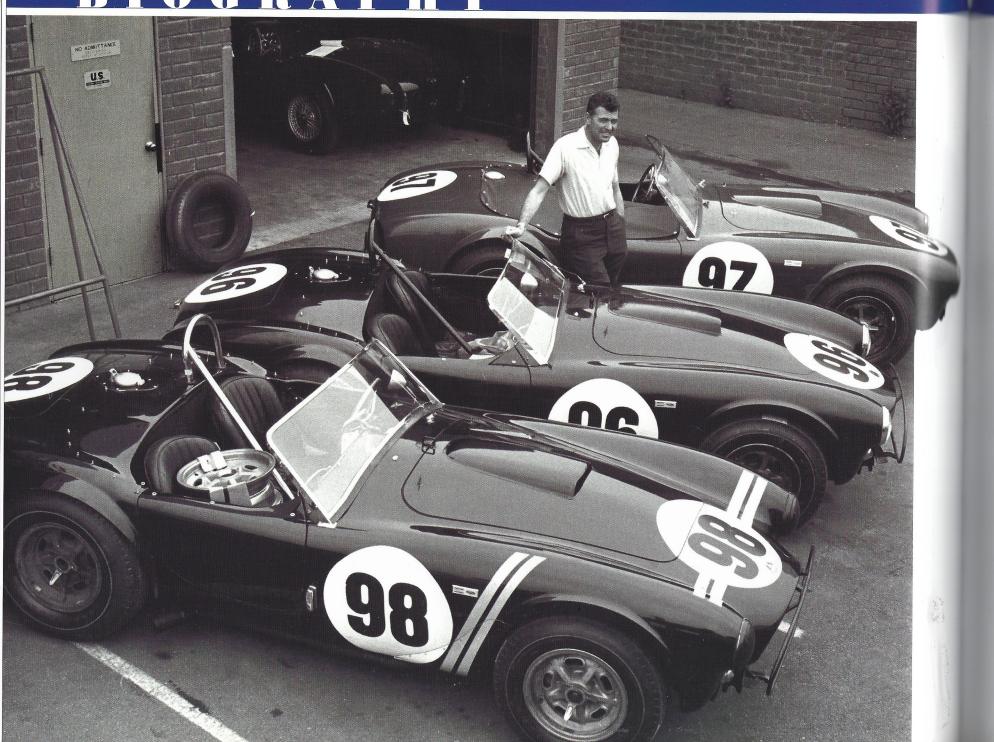
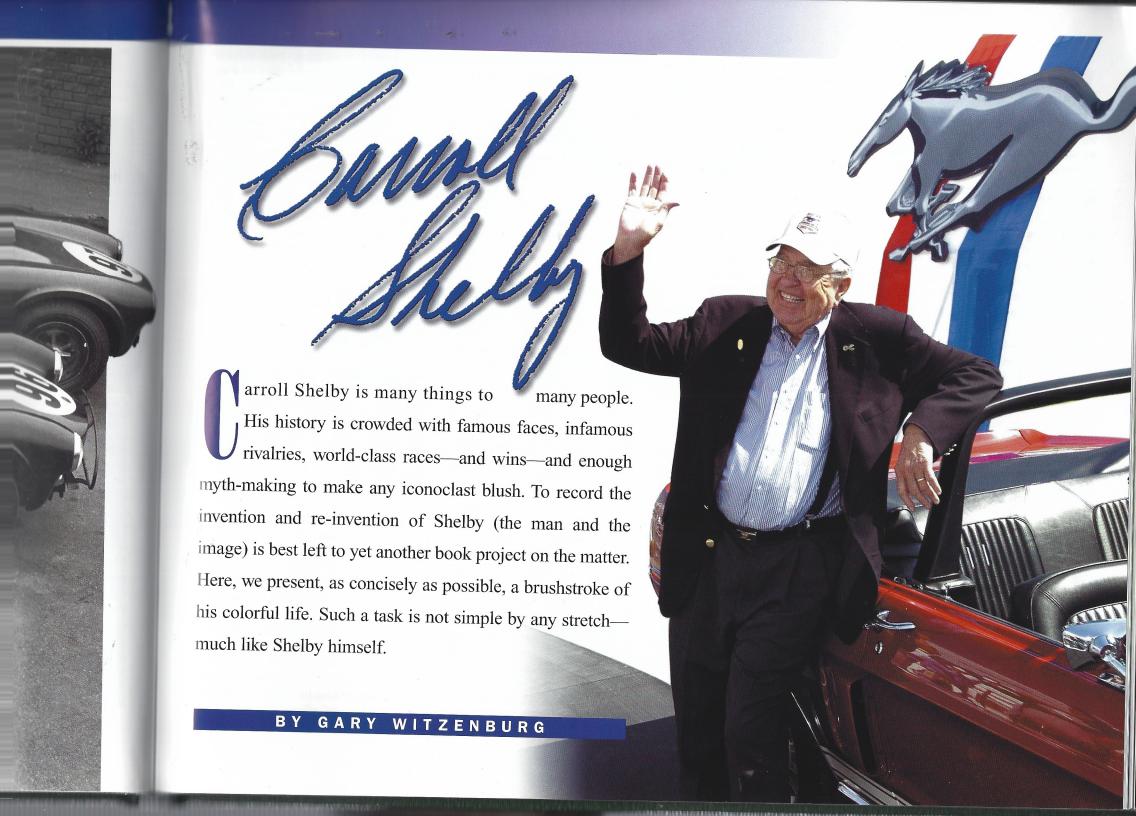
BIOGRAPHY



arroll Sh—His histor-rivalries,—myth-making to—invention and rimage) is best le—Here, we presen his colorful life.
much like Shelb

BY



hen we caught up with Carroll Shelby at the April 2004 40th Anniversary Mustang celebration in Nashville, he was looking surprisingly fit and energetic for his 81 years. In July, he was in Detroit for business with Ford and the next two days at Michigan International Speedway for the Shelby American Automobile Club (SAAC) convention. An estimated 500 Shelby Cobras and Mustangs and some 2,000 fans showed up for the annual event despite off-and-on rain and thundershowers.

"Shelby didn't look like an 81-yearold who has undergone heart and kidney transplants," says SAAC National Director Rick Kopec. "He was very active and animated at the track on Friday, talking with participants who were asking about the latest batch of Cobras his company is producing. Friday night he

was visiting with people at

the Shelby Art and Literature Show at

the Ypsilanti Marriott and later holding

court at the bar, surrounded by two

dozen attendees who could not believe

they were sharing the moment with the

guy responsible for their car. Everyone

is surprised at how accessible and

posing for pictures and signing auto-

graphs in return for donations to his

Carroll Shelby Children's Foundation.

Saturday evening, he spoke after dinner,

talking about his new relationship

with Ford and all of the other

projects he's involved in. It

makes you wonder where

he gets all his energy."

"Saturday, he was back at the track,

friendly he is.

Riverside Times Grand Prix, Riverside, Calif., 1962. Carroll Shelby talks to driver Bill Krause, at the wheel of an early Cobra, before the start of the race.

THE EARLY YEARS

arroll Hall Shelby was described as "hell bent for leather" almost from the day he was born in the East Texas town of Leesburg on Jan. 11, 1923. His postmaster father moved his family to Dallas when Carroll was 7, and two other significant events that same year helped determine the direction of young Carroll's life: he developed a strong interest in cars and racing; and his doctor diagnosed a pain in his chest as a minor heart murmur.

But as he grew into the stereotypically tall, strapping Texan, Shelby seemed to outgrow the heart problem. He married his high-school sweetheart, joined the Army Air Corps as a mechanic, went through flight school, then engineering school, and spent the WW II years flying training missions for bombardiers and navigators, as well as test-flying aircraft after maintenance. He was that adventuresome guy who tested airplanes that were downed for mechanical troubles, making sure their repairs had been completed correctly.

Following the war, he started a concrete delivery business, often driving the trucks himself. It was profitable but not profitable enough. The then-booming oil business in Texas sang its siren song, so he sold out in 1947 to work as an oil-field roughneck and learn the business. Just over a year later, he changed direction again and built a chicken farm north of Dallas.

He made \$5,000 on his first batch of chickens. His second batch died. Life

became a frustrating, back-breaking struggle to keep his chickens alive and his family's heads above water. As a fun distraction from his troubles during this difficult time, Shelby began helping a friend who modified and raced English MG sports cars. In May 1951, he climbed aboard his friend's MG-TC at a Sports Car Club of America (SCCA) meet in Norman, Okla., to drive in his first race. And he won. More wins followed. Soon the 29-year-old Shelby's driving talents were renown throughout the Southwest.



One race day he showed up straight from the farm wearing striped bib overalls. "My chickens all had limberneck," he explains, "and I was goin' broke. I'd been vaccinatin' chickens and had chicken s*** all over my overalls. But I was runnin' late, so I drove out to the track in 'em. It was hot, 110 degrees, so I decided to leave the overalls on because I thought they'd be cooler to drive in."

When he climbed into the car, people laughed. When he won, a trademark was born. "Long by giggled and laughed," says She. Then I won the

race. They ran my those overalls. I depretty good deal, so

RACING V

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and two SC Championships; 195
Illustrated Sports C Year; 1958 New Yorl
Driver of the Year; Grand Prix competions South America. In victorious in the spoon mate test—the famou grueling 24 hours of

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race. They ran my picture in the paper in those overalls. I decided, shoot, this is a pretty good deal, so I kept on doing it."

RACING WITH PAIN

he chicken farm soon went under, but Shelby had earned a new career as a paid driver. The next few years brought more wins, faster cars and wider fame, including a record streak of 19 straight victories

three or four hundred miles long. You'd raced the crazed Marque de Portago for lose 15 pounds sweating."

This was not a man without courage or determination. nor was he afraid of a little pain. In 1955, he co-drove a Ferrari to second place in the Sebring, Fla., 12-hour enduro with one arm badly broken from an earlier crash. To support the heavy cast, he taped his hand to the steering wheel. In 1956, he an hour in the dark with-

out headlights at Nassau. "We must have run into each other 15 times," he says. "I should

have known better. I should have pulled in. But I just wanted to beat him." And he did, averaging nearly 100 mph. In September 1957, he crashed hard at Riverside, Calif. The doctors

> repaired his face with plastic surgery and fused three discs in his back. Come November, Shelby returned to Riverside to win.

But his heart condition was a different matter. The only way to beat it was to quit racing.

Still, Shelby drove the entire 1960 season with nitroglycerin pills under his tongue, and he won that year's USAC road-racing championship. Then he resolved to hang up his helmet and pursue an ambition that would spawn a legend.

COBRA DREAMS

ver since he had started helping his friend with those little MGs I back in his chicken farm days, Shelby had nurtured the dream of someday building his own sports car. He thoroughly enjoyed the driving but saw it mostly as a means to that end. One reason he had joined the highpressure, highly dangerous Formula

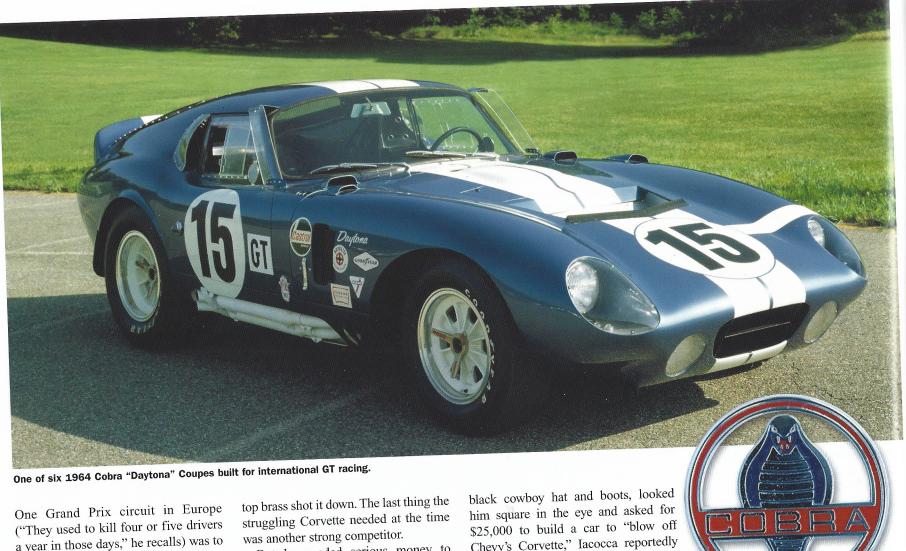


and two **SCCA** National Championships; 1956 and 1957 Sports Illustrated Sports Car Driver of the Year; 1958 New York Times Sports Car Driver of the Year; and Formula One Grand Prix competitor in Europe and South America. In 1959, Shelby was victorious in the sports car racer's ultimate test—the famous, treacherous and grueling 24 hours of Le Mans.

Then, one morning, the pain in his chest returned. His doctor's diagnosis: angina pectoris, brought on by overexertion. "Lucky I didn't have a heart attack during a race," Shelby says, "because those Grands Prix in the '50s used to be



Cobra publicity included brochures (opposite inset and above) and photographs of Shelby with his cars, like this one taken in Venice, Calif., in 1964. Shelby poses with his new '64 production Cobra (left) and his Cobra race car.



a year in those days," he recalls) was to learn about the sports-car-building business.

"I had to drive to make a living," Shelby explains, "but I wanted to go to Europe to see how Ferrari worked, how Maserati, Morgan, Aston Martin and Lotus worked." As early as 1955, he had nearly orchestrated a deal to wed Chevrolet Corvette powertrains to European sports car chassis, but GM

But he needed serious money to move the car from prototype to production. Shelby knew that Ford Division Vice President Lee Iacocca could open the purse strings for him. Talking the matter over with Advanced Planning Engineer Don Frey, Shelby's strongest supporter at Ford, led to a meeting. And when the tall Texan strode confidently into the vice president's office in his Chevy's Corvette," Iacocca reportedly said, "Give this guy \$25,000 before he bites somebody." The agreement was that Ford would supply engines and development dollars in exchange for "Powered by Ford" badges on the car's front flanks.

Shelby's sleek, powerful Cobra was a hit with the auto press from their first 1962 test drives of his first and only prototype, which he kept painting different colors to create the impression that there were several cars. Once production was underway, the 260 cid small-block V8 soon grew to a 289, then



Above: The 1967 Cobra Shelby, in both style anperformance.

was replaced in midpowerful 427 cid V8 (ed 428s) in an upgr= muscular version of tl

As tested by Shelbopment driver Ken M could accelerate from less than nine second stop in another five_ muscle-car standards, live performance.

Bob Bondurant, fc dent of the Bondurar Performance Driving one of Shelby's first ful drivers. In 1962. winning nearly every sponsored Corvette. meer was ready the-"Shelby called and a=



he kept painting difreate the impression veral cars. Once prolerway, the 260 cid on grew to a 289, then

Above: The 1967 Cobra 427 SC remains quintessentially

Shelby, in both style and

Inset and below: Shelby at Le Mans, 1965. In photo below, Shelby stands at the rear of the Ford Mark II prototype of

was replaced in mid-1964 by a brutally powerful 427 cid V8 (and some unrelated 428s) in an upgraded, much more muscular version of the car.

performance.

As tested by Shelby racer and development driver Ken Miles, a 427 Cobra could accelerate from rest to 100 mph in less than nine seconds, then brake to a stop in another five. Even by 1960s muscle-car standards, that was superlative performance.

Bob Bondurant, founder and president of the Bondurant School of High Performance Driving in Phoenix, was one of Shelby's first and most successful drivers. In 1962, Bondurant was winning nearly every race in a dealer-sponsored Corvette. When the Cobra racer was ready the following year, "Shelby called and asked what I was

doing on such-and-such a day,"
Bondurant recalls. "I said, 'Nothing.'
He said, 'Good.
You're driving Ken
Miles' Cobra, because
I've got him testing. Get on such-and-such a flight, stay at such-and-such a hotel.""

Bondurant was persuaded by Shelby to drive the Cobra, all the while thinking, "Okay, I'll drive the Cobra and learn its weaknesses, then I'll be back in my Corvette. That's how we'll beat the Cobra." Bondurant won that race, and the next, and the next. He stayed with the Cobra, which won its first SCCA

national class championship in its first season. "The next year," says Bondurant, "we went to Europe and raced there. Gurney and I won [the GT class, finishing fourth overall], at Le Mans and we came within five points of winning the World Manufacturer's Championship.

In 1964, Shelby's racing team built six burly Cobra "Daytona" Coupes designed by former



Phil Hill and Chris Amon.

GM stylist Peter Brock. "Ford sent us back to Europe in '65," Bondurant says. "We won every single race, beat Ferrari and won the Manufacturer's Championship.

"Then I got word that Ferrari wanted to see me, and he asked me to drive for him. I thought, wow, that could be neat! But I knew the seven-liter Ford GTs would be at Le Mans. I called Carroll and asked for his advice. He said, 'We're going to run three races:

Daytona, Sebring and Le Mans. If you're driving for Ferrari, we'll beat you. But you're a race driver. Not many Americans get a chance to race for Ferrari. If you have that chance, you should take it. And run really hard.' So, with Carroll's blessing, I ran for Ferrari in '66. And they did beat us."

That year, a Ford-backed, Shelby-led team of Ford GT40 "prototypes" soundly beat Ferrari at Le Mans. In 1967, they did it again with new Ford GT Mk IVs.



At the Sebring 12-Hour Race, 1966. Dan Gurney (left) and Shelby talk during a nighttime pit stop.



Ford's Don Frey (left) and Shelby at the end of the 24 Hours of Le Mans, 1967.

Bondurant adds that he liked Shelby and learned "a ton" from him, including marketing, public relations and how to attract and care for sponsors. "I got along great with him and really enjoyed racing for him," Bondurant says. "He was a race driver and ran the team like a driver would, and he did a great job. He helped me get where I am today, and we're still very good friends.

"Also, one year when Pete Brock was running his Carroll Shelby School of High Performance Driving, Pete was going on vacation, so Carroll said, 'You're going to teach.' I said, 'I never taught before.' He said, 'just tell 'em what you do.' I said, 'I don't know what I do, I just do it.' I ran the school for a week, and he claims that was the reason I started my school."

Legendary fabricator and car builder Phil Remington, Shelby's chief engineer and one of his first two employees, also speaks fondly of his former boss: "He told us what he wanted, what the end result was supposed to be," he recalls, "then ... left us alone. Once in a while he'd stick his nose in, but by and large he left it up to us to take care of everything."

Just 1,003 early Cobras were built between 1963 and 1967—75 with the 260 cid engine, 580 with the 289 engine and 348 with the mighty 427 (and 428) cid big-blocks, including race cars, prototypes and a few bare chassis. Today, 37 years later, good examples of these legendary sports cars, especially the big-blocks, can bring mid-six figures.

SHELBY MUSTANGS

wo years after the Cobra's creation, Iacocca asked Shelby to make a serious sports car out of Ford's sporty but tame new Mustang. The result was another legend, the Shelby GT350. Like the Cobras, GT350s were raced almost from the day they went on sale in

January 1965, and cousins in dominee SCCA classes. M block GT500 mod 1967, and a total Mustang-based SI including prototyp Depending on year tion, some of these as \$100,000.

Shelby quit the cannot in fall 1967, wh California Cobra Mustang produc Michigan. He sper concentrating on o investments: wheel planes, chili. Chili?

"A partner and I lethe Mexican borde couple hundred the



Above: Shelby poses 1967 for a story in Fortrack in 1967.



s of Le Mans, 1967.

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January 1965, and joined their Cobra cousins in domineering their respective SCCA classes. More powerful bigblock GT500 models were added in 1967, and a total of 13,769 1965-70 Mustang-based Shelbys were built, including prototypes and race cars. Depending on year, model and condition, some of these can bring as much as \$100,000.

Shelby quit the car-building business in fall 1967, when he closed his California Cobra line and Shelby Mustang production moved to Michigan. He spent the next decade concentrating on other businesses and investments: wheels, real estate, airplanes, chili. Chili?

"A partner and I had a ranch down by the Mexican border in West Texas, a couple hundred thousand acres," he



says, "and we couldn't sell it. I called a friend named Tom Tierney, an ex-Ford PR man and quite a promoter. I said, 'I've got this ol' ranch that's 200,000



Above: Shelby poses atop the hood of his GT500 and the celebrated Cobra sport car in 1967 for a story in Ford Times. Top: Shelby looks on during tire tests at Goodyear's test track in 1967.

acres of rocks. How are we going to sell it?' Tom called back in a couple weeks. 'We're going to have the world's championship chili cook-off."

interested, press and the first cook-off started an annual event. "A couple years later we sold the ranch," says Shelby. "But for five years we gave all this chili away. One day my accountant said, 'Your five years are up. You'd better either go into business for real or forget this chili crap because you gave away \$35,000 worth of it last year.' So I found me a food broker and went into business in California. Then it spread to the 50 states and was eventually bought by Kraft. That was a nice deal."

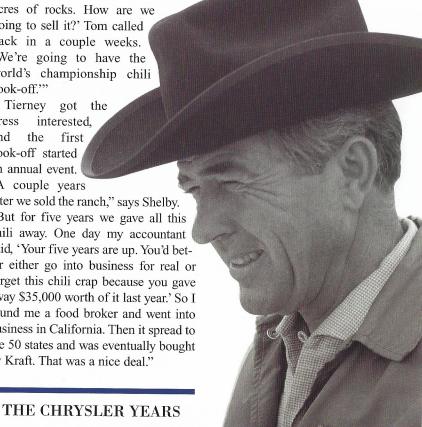
THE CHRYSLER YEARS

Tot such a nice deal was Ford's response to Shelby, in the late '70s, when the company's revitalized performance plans didn't include him. "They hired Jackie Stewart. That kind of ticked me off, because I'd been loyal to them all through the '70s and hadn't gotten a thing out of it."

It was late 1979 when Iacocca—who had risen to the Ford presidency only to be fired by Henry Ford II, then had resurfaced as chairman of a sickly Chrysler Corp.—called Shelby. Once Iacocca, a man with a good memory. had Chrysler turned around and pointed

in a profitable direction, next priority was an agreement with Shelby to develop performance parts and some highimage versions of certain Dodge-brand cars. That partnership was announced in September 1982, and out of it came the Chrysler-Shelby Development Center in Sante Fe Springs, Calif., which worked on suspension development, multi-valve cylinder heads for future engines, high-performance four-wheel drive and other engineering projects.





"Iacocca was the guy who always took care of me," Shelby says now. "He sent John Fernandez to work with me, and we built those four-cylinder pocket rockets [the Dodge Shelby Charger in 1983, Omni GLH in '84, GLHS and a Shelby Daytona Z dealer package in '86, and a Shelby Lancer in '87]. We thought we'd sell 3,000, then sold 7,500 the first year.

"But the big thing at Chrysler was the Viper.

After Bob Lutz arrived, he and I sat down one day and decided to build it. I wanted to build it with a supercharged V8. He wanted a V10. He won.

I built a prototype with John Fernandez, then they decided to take it in-house. I had to have a heart transplant about that time, so I wasn't really a big part of the Viper after that. My job was to keep Iacocca from killing it, to



This 1965 GT350-R fastback is one of three of the first race car prototypes. Jerry Titus raced it at Riverside in February 1965, and it became a test car at the Carroll Shelby School for High Performance Driving.





Shelby was serious about his custom builds. The padded rollbar (left) of the GT350-R (the "R" designated for "racing") was also seen in production GT350 models. The 289 powerplant (right) put out 350 hp at 5400 rpm, accelerating the lighter-weight model from 0 to 60 mph in 5.2 seconds.

keep him posted that we weren't spending too much money until we got into it far enough that he couldn't say no."

SHELBY SERIES I

hen Iacocca left Chrysler, it was time for me to leave," says Shelby. "I had known [newly appointed Oldsmobile General Manager and GM VP] John Rock for some time, and I went to him and said, "We ought to build a sports car." He said, 'I agree.' We started off very well, had orders for the car, and it was coming along. Suddenly, I got a call from John Rock. He had been fired. That was



doomsday for me. B n't deal with Genera of those companies somebody who the vest around you.

"The Series I wa great-handling car, charged four-liter [Northstar] V8 engine ond [0-60 mph] car, went into bankruptc left me, and I had own. We struggled 248 of them. There would have done di



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BY SERIES I

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the resources, but I'm damn proud of that car, and so are the people who own them."

FULL CIRCLE

1991, Shelby American began building a run of "completion" Cobras using serial numbers registered but never used in 1965. "We were building two to three a week in Las Vegas," he says. "I took that over and settled our legal problems [over the Cobra name] with Ford. The trademarks were mine, but I had to get that straightened out. Thank God it is now, because I'm back with Ford and have a great relationship with Billy Ford and Edsel and the people there."

What is his biggest accomplishment? "I've got three damn good kids, and a bunch of good grandkids." He chuckles over this very non-automotive answer. "That's what I'm proudest of." Shelby has been married to his sixth wife, Cleo, for eight years. His first marriage produced three children, Sharon, Michael and Patrick. "Pat's chairman of a bank. Michael is very successful in the oil and gas business." And there are six Shelby grandkids. "Got my first great grandchild the other day, Pierce Shelby, by Patrick's son, Aaron." he adds.





Shelby's working relationship with Chrysler included special 1989 models—the CSX (top) with turbocharger and a Shelby version of the Dodge Dakota (bottom) with 318 cubic-inch 5.2-liter V8.

"But the Cobra has to be the highlight of my career. I never expected it to be what it has been. I love the Series I, and I've built a prototype of a concept that I think will be as radical as the Cobra was."

His biggest mistake? "Oh, I've made so many of those. At one time, I was offered the Toyota distributorship for the Southwestern states. I gave it to a friend of mine, who's made a billion dollars out of it. That's probably the biggest financial mistake." But Shelby doesn't put much value in hindsight when it comes to worrying about the past. "Everything's turned out very well for me.

"As far as the Cobra is concerned, the biggest blunder I ever pulled is not jumping on these replica car guys very early. Since I had a heart transplant and a kidney transplant, I asked them to

doomsday for me. Back then, you couldn't deal with General Motors—with any of those companies—unless you had somebody who threw a bullet-proof vest around you.

"The Series I was a fabulous car, a great-handling car, and with the super-charged four-liter [de-stroked Cadillac Northstar] V8 engine, it was a 3.3-second [0-60 mph] car. I had a partner who went into bankruptcy after Oldsmobile left me, and I had to finish it on my own. We struggled through that, built 248 of them. There are a lot of things I would have done differently if I'd had

give my children's foundation \$1,000 a car," but, says Shelby, the request has rudely gone unheeded. "But when you're dealing with people not smart enough to build their own cars, they're going to steal from you. So I build four Cobras a week myself now, four different models-289, 289 FIA, 427 and Daytona Coupe—and it's a pretty good little business."

Who are the best people he's worked with? "Let me give you a short list: Phil Remington (he's a genius, he could make anything); Al Dowd (he coordinated all the racing activities); Homer Perry (the greatest guy I ever worked with inside a company, he coordinated everything with Ford running at Le Mans in '66 and '67); Lee Iacocca (he put a vest around me and helped me make it work); Ray Geddes (a Ford lawyer and bean counter who came out and worked on my program); Carroll Smith; and Henry Ford II.

"The only way '66 and '67 [Ford's hugely successful racing seasons] ever worked was because Henry Ford said he

wanted it done. In September 1965, after the cars blew up at Le Mans, he called Don Frey, Leo Beebe and I in and said, 'Is that the best we can do?' He had name tags for the three of us that said, 'Ford wins Le Mans in 1966.' Frey said, 'What are our fiscal restrictions?' Ford said, 'You boys would like a job next June. wouldn't you?' It was an unlimited budget. There'll never be another one, and there'll never be another Henry

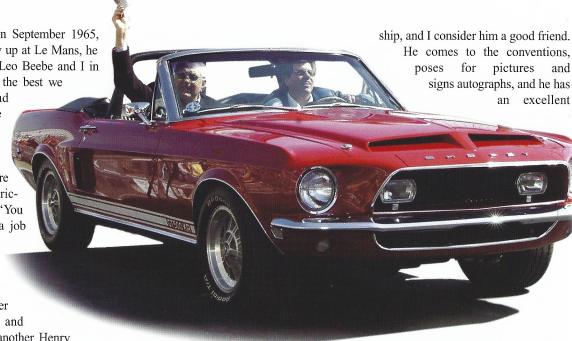
Ford.

"There are a lot more. I hope they'll forgive me for not mentioning all of them."

The best drivers? "Oh, there are so many. I had so much respect for Ken

Miles. The Cobra never would have been what it was without Ken. Dave MacDonald would have been one of the most brilliant drivers ever if he hadn't gotten killed at Indy. Bob Bondurant was a great driver. When you've had those guys, and A.J. Foyt, Dan Gurney, Lloyd Ruby ... [with] that class of people driving for you, you

can't pick one over another."



WONDER

↑ helby attended SAAC's first convention in Oakland, Calif., in 1975 and has made almost every other one since. "We got involved with him more and more over the years," Kopec says. "He was starting to get inundated with questions about the cars that he couldn't answer. Somebody would write an article saying, 'Shelby put this cam in the car,' and people [thought of] Carroll Shelby with his sleeves rolled up working on the cars." Shelby is the first to set the record straight on such misconceptions, that, for instance, he didn't do the wrenching—he paid people to do it.

"So he would contact us, and we were happy to answer those questions," says Kopec. "Now it's a really nice relation-

memory for people. Somebody will go up to him asking for his autograph, really nervous, and say something like, 'My car's not here because it's got an oil leak.' Two years later, he'll meet the same guy and say, 'Did you get that oil leak fixed?'

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Feeling grateful a

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Opposite: Shelby and J-

Mustang's 40th annive-

January 2004 North Arm International Auto Show

Cobra influence is seen

Shelby GR-1 concept.

Above right: Shelby at =

the Ford Shelby Cobra

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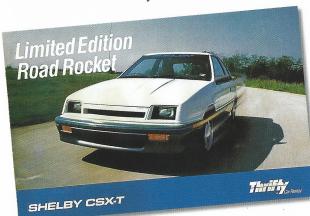
to run on alternative

Today, Shelby's

long term, so he's try

"He had a heart transplant in 1990, then a kidney transplant—donated by his son, Mike—in 1996. When someone gets a heart transplant, some say it's a gift. But it's also hard work. You really have to want to continue living to make it work, and you have to work hard at it every day. He speaks to a lot of doctors and reads professional newsletters. He takes 55 different medications a day, because his immune system is depressed, and he's always juggling his medications and willing to try different things. The average [life expectancy] after a heart transplant is something like five years, so he's way outside the envelope at 14 years.





The Shelby Chrysler CSX-T was rented to Thrifty Car Rental customers in 1988.

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"I think that's why he's losing some of the patience he used to have. He has certain projects that he wants to get done, some are long-term, and he realizes he's not going to be around for the long term, so he's trying to set things up so they'll continue after he's gone."

Today, Shelby's businesses include Carroll Shelby International, Inc., the parent company for Carroll Shelby Licensing (Shelby and Cobra logos, apparel, video games, car alarms, automotive parts, die cast models, posters) and Shelby Automobiles, which manufactures "continuation" Cobras in Las Vegas. In addition, Shelby Engines in Gardena, Calif., builds special-order Ford 427 engines, and a Shelby company called Engine Technologies is working on a "revolutionary type of engine" to run on alternative fuels.

Feeling grateful after his successful heart transplant, Shelby launched his

Above right: Shelby at the introduction of

the Ford Shelby Cobra Concept at the January 2004 North American

International Auto Show. Right: A truer

Shelby GR-1 concept.

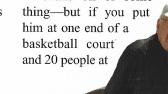
Cobra influence is seen in the 2005 Ford

Opposite: Shelby and John Force at Mustang's 40th anniversary celebration.

1991 to fund transplants for indigent children around the world. He was inducted into the Talladega, Ala., International Motorsports Hall of Fame that same year and into the Novi, Mich., Motorsports Hall of Fame of America in 1992. In 2003, he received a prestigious Robert E. Petersen Lifetime Achievement Award. And, at Detroit's January 2004, North American International Auto Show, he and Ford CEO William Clay Ford Jr. (great grandson of founder Henry) unveiled a 605hp, 6.4-liter V10-powered Shelby Cobra Concept sports car that could reach production. If some version should one day, what a fitting tribute! Kopec relates that former Shelby dri-

Carroll Shelby Children's Foundation in

ver Lew Spencer once said of Shelby:
"He's got something—call it charisma
or snake oil or some-



the other end, and none of them know who he is, within 15 minutes all 20 will be at his end."

Shelby just shrugs. "I'd do a lot of things different if I had to do it all over," he says with a grin. "I'm just lucky to be here at 81 years old. I'm thankful every morning when I wake up."

